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D4060-1**Job Sheet 182986****Part No:** D4060-1**Job Qty:** 16 ea**Part Name:** Ski Clamp, Top**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/7/18**Job Tracking No:****Due Date:** 9/14/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV C IPP Rev:A new issue DD 10.02.16 verified by:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		on 18/09/09
100	Waterjet	16 pcs	9/14/18	9/14/18	0.00	1.06	Waterjet1		on 18/09/09
120	QC	16 pcs	9/14/18	9/14/18	0.00	0.00	QC8		38
130	Brake NC	16 pcs	9/14/18	9/14/18	0.01	0.83	Brake NC 1		9-89
140	QC	16 pcs	9/14/18	9/14/18	0.00	0.00	QC5		NOV 2 6 2018 68
150	Packaging	16 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3	157/2	NOV 2 6 2018 89
160	QC21-SA	16 Ea	9/14/18	9/14/18	0.00	0.00	QC21		NOV 2 7 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	1.3600 sf (.085 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	1	86	0

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Container No: S108594



Part: D4060-1

Job No: 182986

Serial No/ Batch: S108594

Revision:

Inspector:

Exp Date:

Instructions:

Various STC's

Date: 09/09/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Ski Clamp, Top	0.266Inches + 0.006 - 0.001	0.272 0.265		Diameter
2	Ski Clamp, Top	0.328Inches $\pm$ 0.010	0.338 0.318		
3	Ski Clamp, Top	0.375Inches $\pm$ 0.010	0.385 0.365		
4	Ski Clamp, Top	0.750Inches $\pm$ 0.030	0.780 0.720		
5	Ski Clamp, Top	1.000Inches $\pm$ 0.030	1.030 0.970		
6	Ski Clamp, Top	8.922Inches $\pm$ 0.010	8.932 8.912		
7	Ski Clamp, Top	9.790Inches $\pm$ 0.030	9.820 9.760		

Plex 9/7/18 8:17 AM Dart.Gagnon.Michelle

